



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

Tel (613) 632-5200

C250-HC
Job Sheet 176732



Part No: C250-HC

Job Qty: 1 ea

Part Name: C-Series Remote Hook 25,000 lbs Lift Capacity With Cage



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/30/18

Job Tracking No:

Due Date: 4/30/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: IPP REV:A 18.02.21 NEW ISSUE DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		4/30/18	0.00	0.00	Start Up Small Fab-1		SB
100	Small Fab	1 pcs		4/30/18	0.00	0.50	Small Fab-9		AP
120	QC	1 pcs		4/30/18	0.00	0.00	QC5		AL 18-4-30
130	DC	1 pcs		4/30/18	0.00	0.00	DC		
140	Packaging	1 pcs		4/30/18	0.00	0.00	Packaging3-1	DAS	
160	QC21-SA	1 Ea		4/30/18	0.00	0.00	QC21	21	cmd. 18/04/30

Part Op **100** - Assemble the hook into the cage using the hardware called out on the C250-0 drawing C250 assembly torque.

Descriptions: PC250-1110 Bolt and PC250-1150 Nut (3/4-16) = 1300-1500 in-lbs PC250-1120 Bolt and PC250-1160 Nut (1 1/2-6) = Hand tighten + 1 castellation

130 - Photocopy blue file and create labels as per O&OPM-C45

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
C250	C-Series Remote Hook 25,000 lbs Lift Capacity	1 Ea (1 ea)	90-Start up Operation	5064360
C250-C	Single Cage	1 Ea (1 ea)	90-Start up Operation	5066878

5049008 was really pulled

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	C250	1	4	0
	C250-C	1	0	0

Part Specifications

Specifications could not be found.



Container No: S066892



Part: C250 - HC

Job No: 176732

Serial No/Batch: S066892

Revision:

Inspector:

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Date: 04/30/18